

Article Summary										Version 1										
	Article Code	C-0125-KT-5849				Product Group		TOP												
	Article Name	YOKE T-SHIRT				Product Sub-Category		T-SHIRT - SS												
	Created On	08/12/24 11:30:00 AM				Season		2025 Spring												
	Last Modified	09/26/24 3:37:08 PM				Life Cycle Stage		DeveLopment												
Gender Classification		Collaboration		Sub Class D		SS T-SHIRT		Fabrication		KNIT TOP										
Supplier		UN-AVAILABLE CO. LTD		Release Date		07 Mar 2025		Ex-Factory		10 Jan 2025										
										COLORS										
										☐	CONNECTICUT HUSKIES ASH H. GREY (CAH) Ash Heather Grev									
										☐	DUKE DEVILS ASH H. GREY (DAH) Ash Heather Grev									
										☐	GEORGETOWN HOYAS ASH H. GREY (GAH) Ash Heather Grev									
										☐	LOUISIANA ASH H. GREY (LAH) Ash Heather Grev									
										☐	MICHIGAN ASH HEATHER GREY (MSH) Ash Heather Grev									
										☐	SOUTH CAROLINA ASH HEATHER GREY (SAH) Ash Heather Grev									
										☐										
SIZES																				
000, 001, 002, 003, 004, 005, 006, 007																				

Bill of Material										Version 1
	Article Code	C-0125-KT-5849		HEAVY JERSEY -100% COTTON, 240GSM (FB-K1152)	Product Group	TOP				
	Article Name	YOKE T-SHIRT			Product Sub-Category	T-SHIRT - SS				
	Created On	08/12/24 11:30:00 AM	Material		Season	2025 Spring				
	Last Modified	09/26/24 3:37:08 PM	Description		Life Cycle Stage	Development				

Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		CAH CONNECTICUT HUSKIES ASH H. GREY		DAH DUKE DEVILS ASH H. GREY		GAH GEORGETOWN HOYAS ASH H. GREY		LAH LOUISIANA ASH H. GREY		MSH MICHIGAN ASH HEATHER GREY
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Fabric

	HEAVY JERSEY -100% COTTON, 240GSM (FB-K1152)	BODY/SL EEVES	0	Meter			A151329		None		None		None		None		None
	1X1 RIB COTTON /LYCRA (FB-K1066) WEIGHT TBD	NECK	0	Meter		Vendor Sourced			None		None		None		None		None

Trims

	TEE MAIN LABEL- LBOVO151 (TR-LT251) LBOVO151		0	Each		Reca Mainetti Asia Ltd.			None		None		None		None		None
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175		0	Each		Reca Mainetti Asia Ltd.	LBOVO175		None		None		None		None		None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		0	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T		None		None		None		None		None
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.		0	Each		Vendor Sourced			None		None		None		None		None
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER		0	Each					None		None		None		None		None

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	POLYBAG (PK103) Generic polybag with self-adhesive seal, suffocation warning in ENGLISH and FRENCH and air vent holes		0	Each		Vendor Sourced		None	None	None	None	None
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO14 1A		0	Each		Reca Mainetti Asia Ltd.	HTOVO1 41A	None	None	None	None	None
	OVO Athletics Label (TR-LT287) OVOS24_110_T	SEE ARTWOR K FILE	0	Each			EA01E03 801	None	None	None	None	None

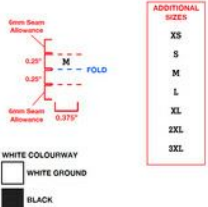
Graphics																
	TBD - SEE ARTWORK FILE (HT-102)		0	Each				None		None		None		None		None

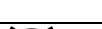
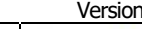
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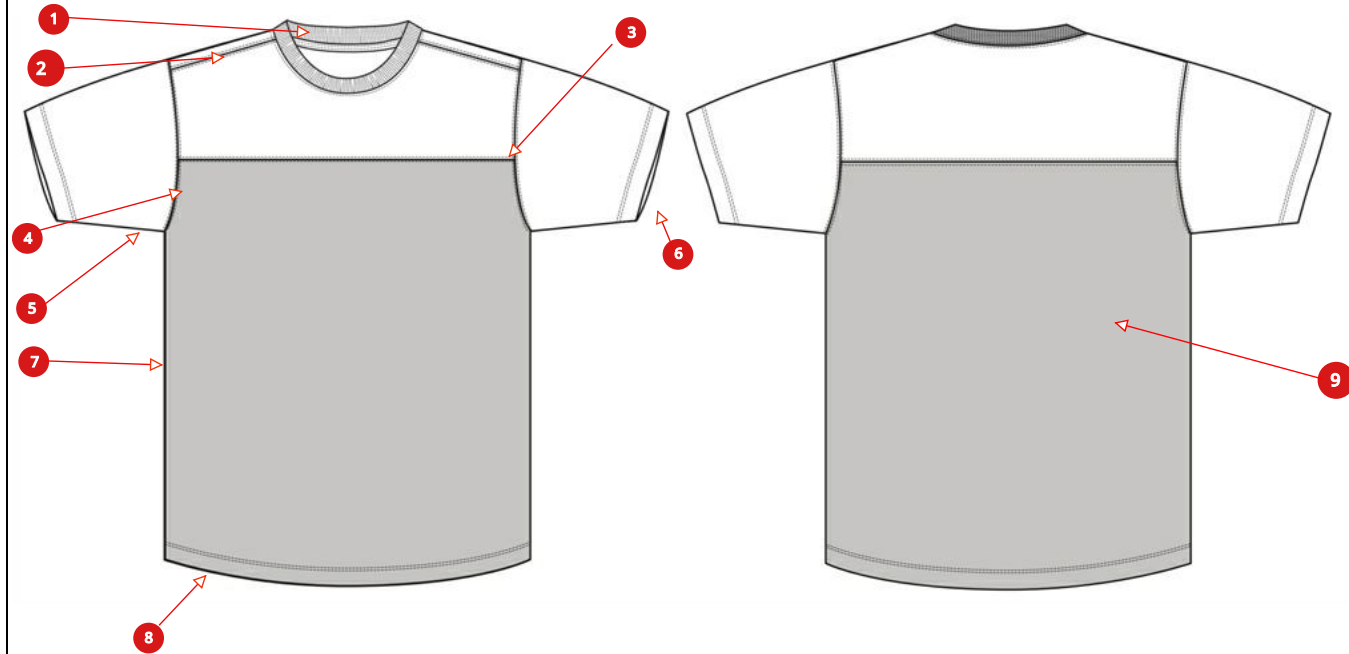
Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		SAH SOUTH CAROLINA ASH HEATHER GREY								
Fabric																	
	HEAVY JERSEY -100% COTTON, 240GSM (FB-K1152)	BODY/SL EEVES	0	Meter			A151329		None								
	1X1 RIB COTTON /LYCRA (FB-K1066) WEIGHT TBD	NECK	0	Meter		Vendor Sourced			None								
Trims																	
	TEE MAIN LABEL- LBOVO151 (TR-LT251) LBOVO151		0	Each		Reca Mainetti Asia Ltd.			None								
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175		0	Each		Reca Mainetti Asia Ltd.	LBOVO175		None								
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		0	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T		None								
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.		0	Each		Vendor Sourced			None								
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER		0	Each					None								

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	POLYBAG (PK103) Generic polybag with self-adhesive seal, suffocation warning in ENGLISH and FRENCH and air vent holes		0	Each		Vendor Sourced			None							
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO14 1A		0	Each		Reca Mainetti Asia Ltd.	HTOVO141A		None							
	OVO Athletics Label (TR-LT287) OVOS24_110_T	SEE ARTWORK FILE	0	Each			EA01E03801		None							
Graphics																
	TBD - SEE ARTWORK FILE (HT-102)		0	Each					None							

Material Image Sheet							Version 1
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			Material Description	HEAVY JERSEY -100% COTTON, 240GSM (FB-K1152)			
							
FB-K1152 HEAVY JERSEY -100 % COTTON, 240GSM	TR-LT251 TEE MAIN LABEL- LBOVO151	TR-LT246 OVO 2023 Alpha Sizing Tab	LT138 TEAR-AWAY COO TAB: OVOF21_217_T	LT110 CC LABEL - APPAREL	TR-ST114 UPC STICKER- 1" X 2.5"		
							
TR-HG142 OVO 2023 Booklet Hangtag	TR-LT287 OVO Athletics Label						

Construction details							Version 1
	Article Code	C-0125-KT-5849	Material Description	HEAVY JERSEY -100% COTTON, 240GSM (FB-K1152)	Product Group	TOP	
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Comments

- 1 NECKBAND:
RIB COLLAR, DOUBLE FOLD, MOCK SAFETY SERGE, 512 TO NECK SEAM, S/N EDGE T/S TO FRONT NECK SEAM
- 2 SHOULDER SEAM
Set shoulder seam forward, join with #512 mock safety stitch, 1/4" 2NDL C/S, straddle seam
- 3 CONTRAST YOKE
Yoke at top, set shoulder seam forward, join with #512 mock safety stitch. 2N coverstitch, 1/4" gauge, straddling seam.
- 4 ARMHOLE
Join sleeve to body with #512 mock safety stitch. 2N coverstitch, 1/4" gauge, straddling seam.
- 5 SLEEVE SEAM
Join with #512 mock safety stitch
- 6 SLEEVE OPENING
Self turned to form hem. 2N coverstitch, 1/4" gauge, set 1" up from edge
- 7 SIDE SEAM
Join with #512 mock safety stitch
- 8 BOTTOM OPENING
Body edge turned up to form hem. 2N coverstitch, 1/4" gauge, set 1" up from edge
- 9 BACK CONTRAST YOKE
join with #512 mock safety stitch. 2N coverstitch, 1/4" gauge, straddling seam.

RẬP VÀ QUY CÁCH MAY THEO ÁO MẪU PROTO - OVSTS351

Measurement Sheet- Jersey										All Measurements are in Inches						Version 1	
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POM	Description	+ Tol	- Tol	Grade	XS	S	M	L	XL	XXL	3XL						
! A201	Body length from HPS : Top	1/2	1/2	NA	28 1/2	29	29 1/2	30	31	32	33						
! H101	Neck width :: SEAM TO SEAM	1/4	1/4	1/4	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4	8						
! H201	Front neck drop from HPS : Crew	1/8	1/8	NA	4 1/8	4 3/16	4 1/4	4 5/16	4 7/16	4 9/16	4 11/16						
! H301	Back neck drop from HPS to seam	1/8	1/8	NA	7/8	15/16	1	1 1/16	1 3/16	1 5/16	1 7/16						
! H605	Neckband width	1/8	1/8	0	7/8	7/8	7/8	7/8	7/8	7/8	7/8						
! D102	Shoulder slope :: from HPS	1/8	1/8	NA	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16						
! D101	Shoulder width :measured on CB body	3/8	3/8	NA	19 1/4	20	20 3/4	21 1/2	22 1/2	23 1/2	24 1/2						
! B301	Across: Chest : at mid. armhole	1/4	1/4	NA	17 1/2	18 1/4	19	19 3/4	20 3/4	21 3/4	22 3/4						
! B201	Across Back : at mid. armhole	1/4	1/4	NA	17 3/4	18 1/2	19 1/4	20	21	22	23						
! B101	Chest width :1" below armhole	1/2	1/2	NA	21 1/2	22 1/2	23 1/2	24 1/2	26	27 1/2	29						
! C101	Bottom opening width: at edge	1/2	1/2	NA	20 1/2	21 1/2	22 1/2	23 1/2	25	26 1/2	28						
D302	Front yoke depth :: from HPS	1/8	1/8	NA	7 3/8	7 7/16	7 1/2	7 9/16	7 11/16	7 13/16	7 15/16						
D201	Back yoke depth :: from HPS	1/8	1/8	NA	7 7/8	7 15/16	8	8 1/16	8 3/16	8 5/16	8 7/16						
A701	Body hem depth	1/8	1/8	0	1	1	1	1	1	1	1						
! E101	Armhole Straight :: measured straight	1/4	1/4	NA	8 7/8	9 1/4	9 5/8	10	10 1/2	11	11 1/2						
! F303	S:Sleeve overarm fr. CB neck :: 3 x point measure	1/4	1/4	NA	20	20 1/2	21	21 1/2	22 1/4	23	23 3/4						
! G301	S/Sleeve opening:inside fold edges of cuff or hem	1/4	1/4	NA	8 1/4	8 1/2	8 3/4	9	9 5/16	9 5/8	9 15/16						
F702	Sleeve Hem Height	1/8	1/8	0	1	1	1	1	1	1	1						
! H404	Minimum Neck Stretch	1/2	0	0	24	24	24	24	24	24	24						
Comments																	
REFERENCE: M-0222-KT-1900 FOOTBALL JERSEY + changed yoke position																	